

Date: Friday, 23/05/2008 8:25:49 AM
User: Linda Lacelle

Process Sheet

Split
GB 08/05/20

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR ARM	
Job Number	: 39431				
Estimate Number	: 10335				
P.O. Number	:		Part Number	: D2010104	
This Issue	: 23/05/2008	S.O. No. :	Drawing Number	: D2010 REV. C2	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: / /	Type : SMALL /MED FAB	Drawing Revision	:	
Previous Run	: 39208		Material	:	
Written By	:		Due Date	: 30/05/2008	Qty:
Checked & Approved By	:				Um: Each
Comment	: Est A 04.02.17 New issue KJ/JLM				

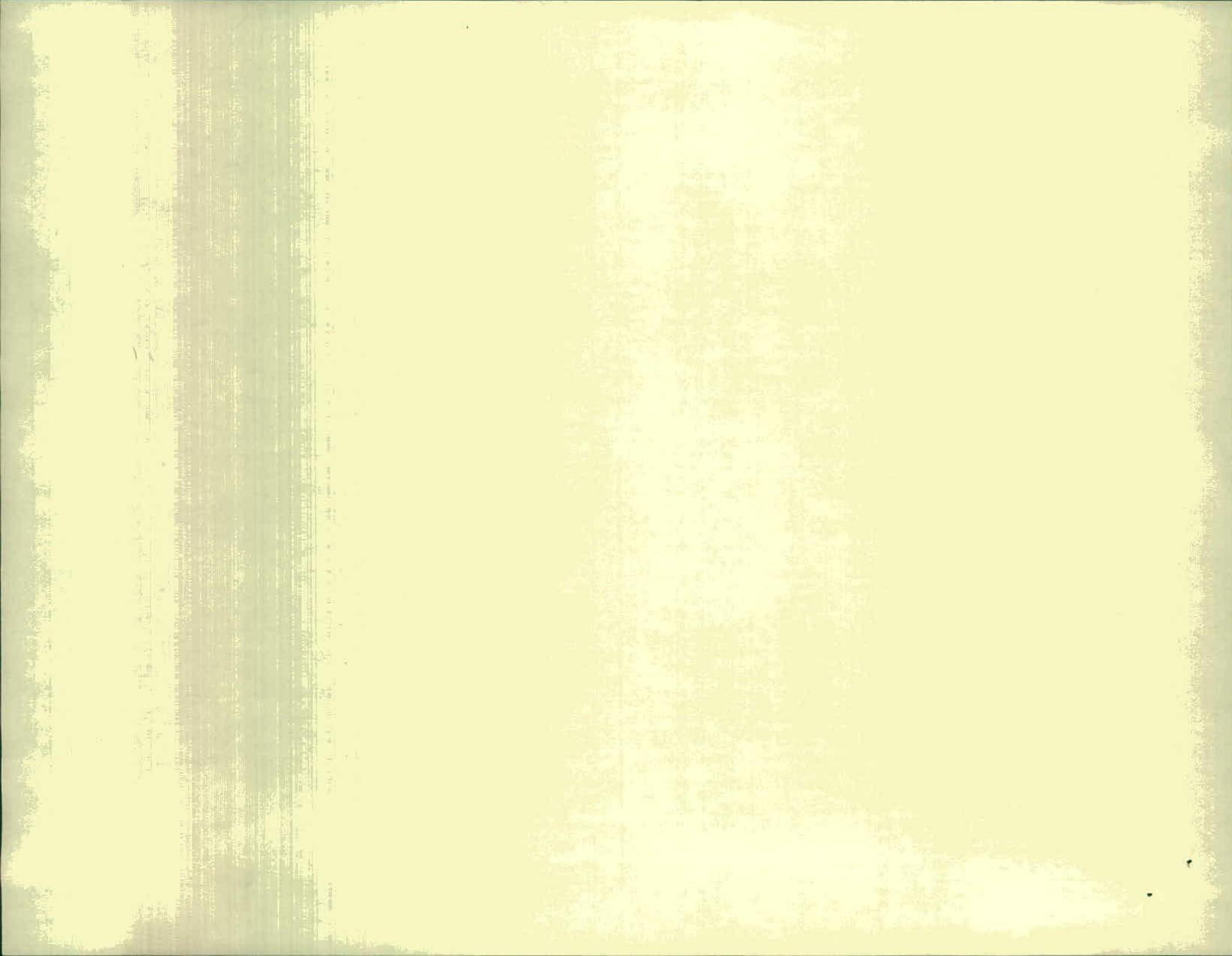
Additional Product



Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0500W049	304 RD Tube .500 x .049W 
	Comment: Qty.: 1.5750 f(s)/Unit Total : 1.5750 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.049" wall (M304TR0500W035) 049	Batch No: M107518 SEE ATTACHED SB 08/05/23
2.0	BRAKE NC	NC BRAKE 
	Comment: BRAKE NC Punch per Dwg. D2010-104 and Spec Control Dwg D2727 Identify as D2010-104	SB 08/05/23
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
	Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Bend as per Dwg D2010 using bending Jig D2010-104T2 2- Deburr	① FF 08-05-26
4.0	D2057	Plug 
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Plug batch: B39432	① FF 08-05-26
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
	Comment: SMALL & MEDIUM FAB RESOURCE 1 1- flare before installing plug as per dwg D2010 2- Install D2057 plug as per Dwg D2010	① FF 08-05-26



Dart Aerospace Ltd

WIO: 39431-1

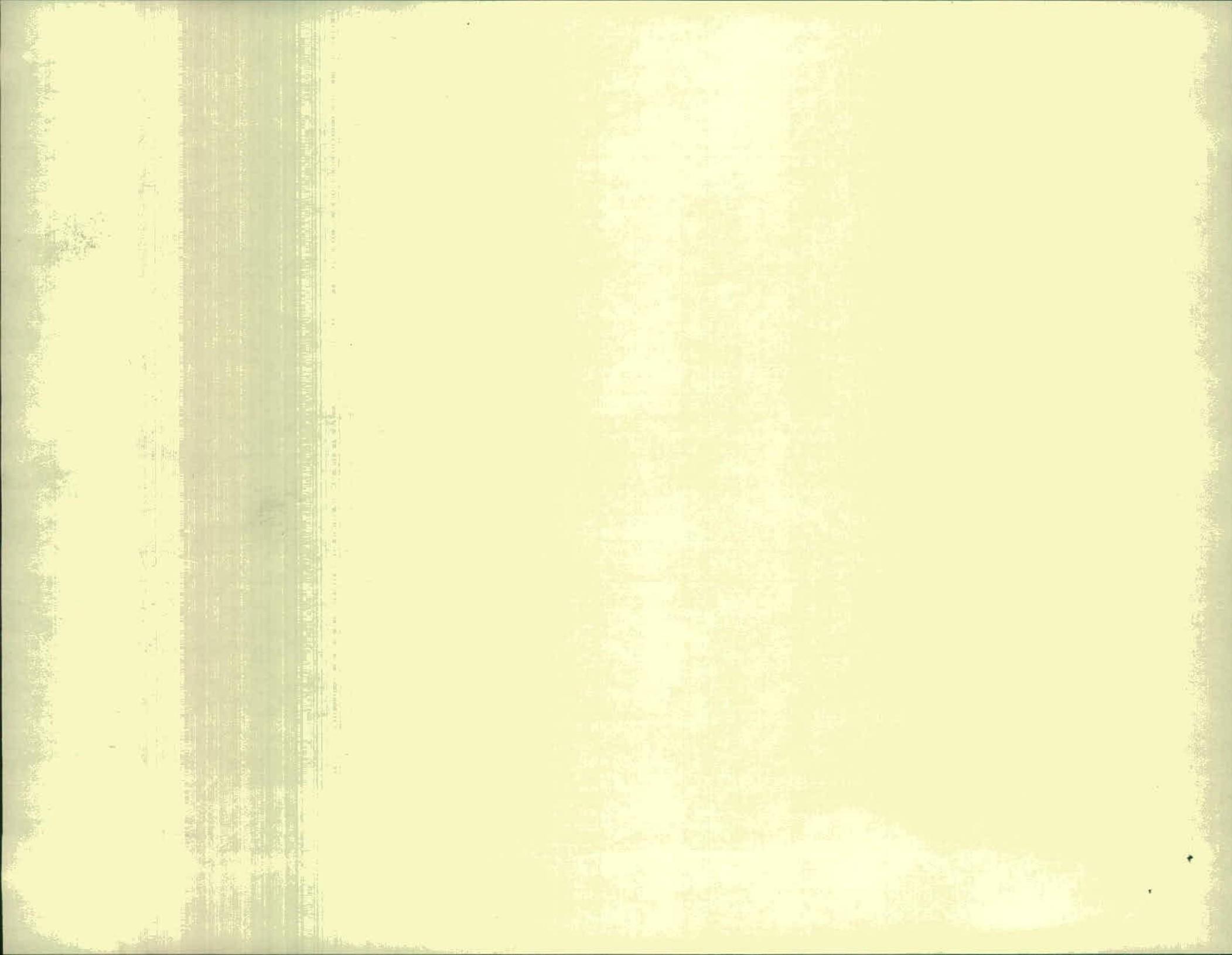
WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
08-05-23	1	USE M304TRU500W049 Tubing instead $\varnothing 0.500 \times 0.035$ wall PERMANENT CHANGE	RL	08-05-23	1	RL 08-05-23 SEE ATTACHED	08-05-23

Part No: D2010-104 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM

Job Number: 39431

Part Number: D2010104

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5/23/08 (X)

7.0 POWDER COATING

POWDER COATING



M105642



(X)

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

START TIME:

11:30
01

OVEN TEMPERATURE:

320
01

FINISH TIME:

12:00

m-f

08/05/27

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



HS



Comment: INSPECT POWDER COAT

08.05.27

(X)

9.0 PACKAGING 1

PACKAGING RESOURCE #1



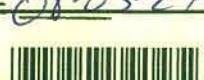
POSITIVE RECALL

EFFECTIVE 08/05/27 AUTH Y

RELEASED 11 DATE 08/05/27

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/05/27

Legible (X)

Identify and Stock

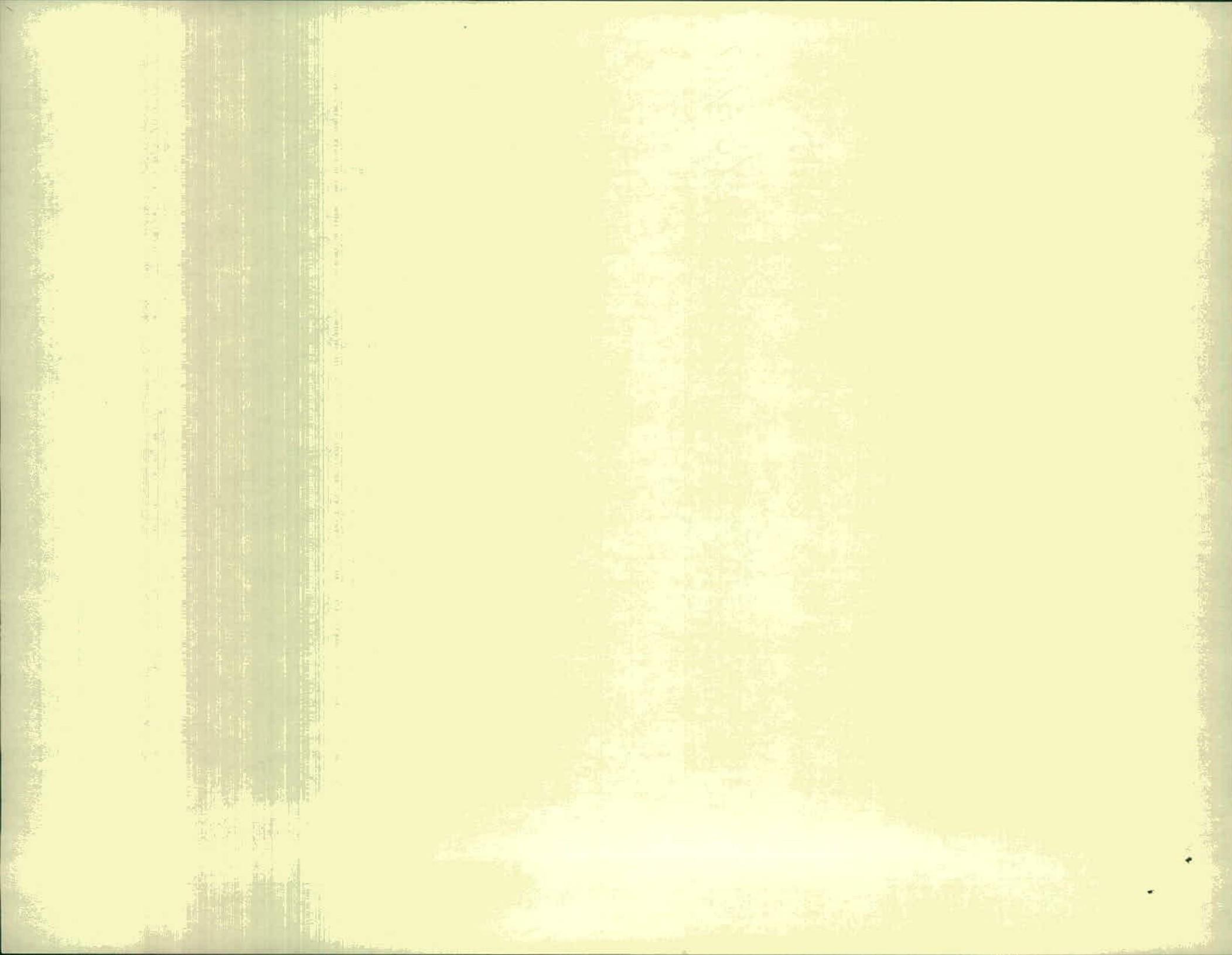
Location:

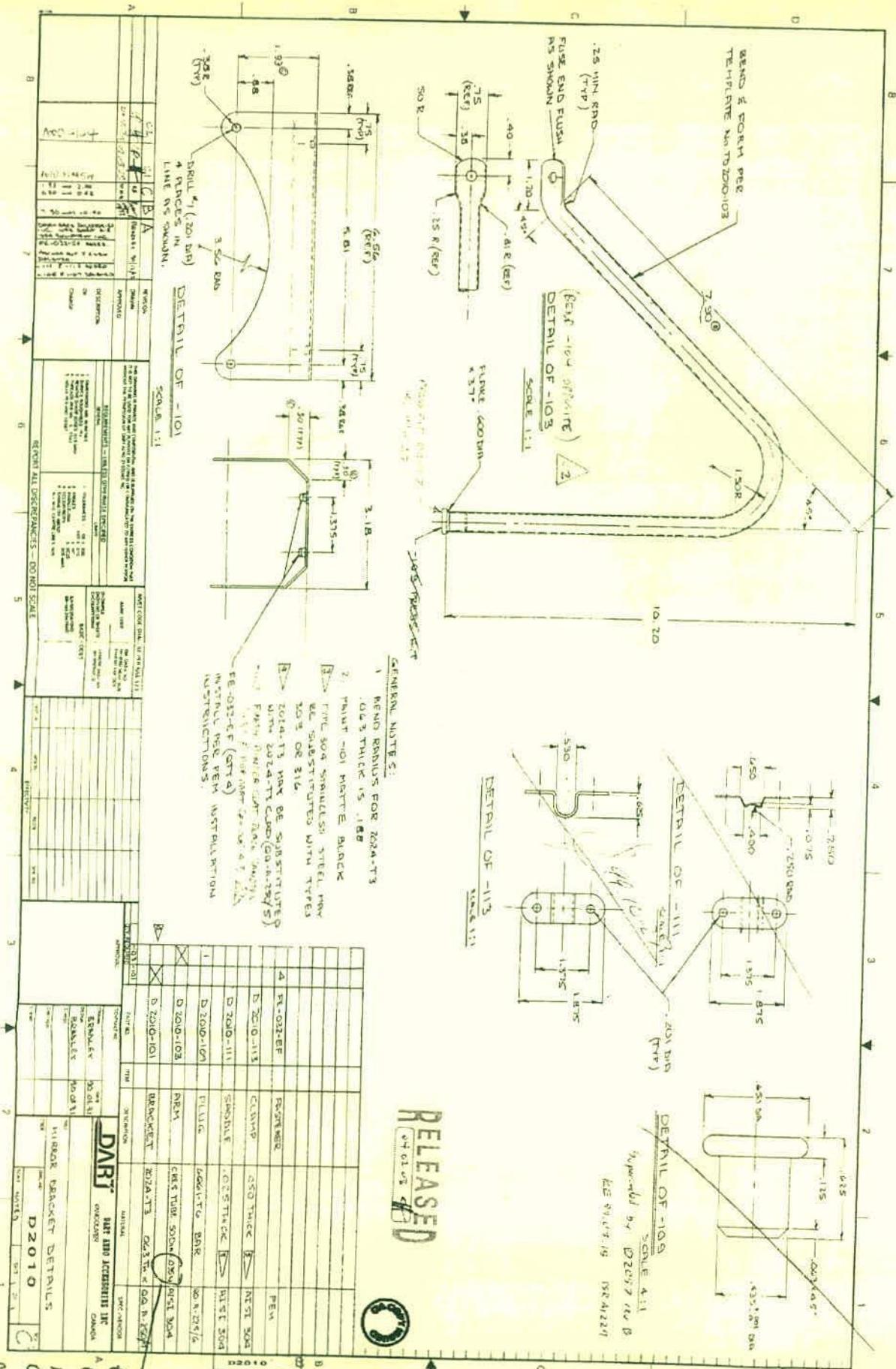
08/05/27

Job Completion



6/28/08 5.27





RELEASED
04-01-05

